ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	2017.07.05	Job No.:	RD17-682-01	ADR Yes/No:	Y	ADR Date:	17.06.22	ECN #:	17- 569
Product No.:	D205-634			Created By:	CP	Approved By:			
Product Name:	Skidtube Installations			Checked By:					

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	JLM	17.07.11	DQA / QA Coord.	Y	PS / ED	17.07.06
Production Planning Man. / Prod. Planner	Y	LL / MP	17.07.06	QC Coordinator	Y	PD	17.07.06
Supply Chain Director / Purchasing	N	RA / CL		Customer Support	Y	SW / LM	17.07.06
Production Engineering Coord.	Y	DD / JFS	17.07.06	Customer Technical Support	Y	MB / ML	17.07.06
Production Engineering Coord.	N	DL		Marketing	Y	WR	17-07-06
Customer Order Processing	N	SL		Prod. Man. Solution Provider	Y	HM	17.07.06

Reason for Change:
RD17-682-01, 412EPI GW increase per TCDS H4SW

Documents Affected:
Release:
- IIN-205-634 Rev. I
- ICA-D205-634 Rev. 8
- D2580 Rev. H

IF APPLICABLE:	NCR:	PAR:	16-547	CAR:	17-168	CIR:		URF:	17-569

PAPERWORK UPDATE	[X]	PARTS MUST COMPLY	[ ]	PREVIOUS PARTS SATISFACTORY	[X]

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	SW	Some customers req new IIN/ICA, see note (5)	17/7/12
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	Y	CP		17/7/5
6	Update Master Document List (MDL)	Y	CP	MDL-D205-634 Rev. AJ	17/7/5
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		17.07.10
12	Update Product Specification Files (Bluefiles)	Y	KJ		17.07.06
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		17.07.06
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		17.07.06
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ	#36	17.07.06
18	Create / Update Change Record Form / Item Card Database	Y	KJ	see note (3)	17.07.06
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		17.07.06
20	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		17.07.06
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		17.07.06
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		17.07.06
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

(1) D205-634 Skidtubes are now compatible with the 12,200 lb gross weight of the 412EPI (ref. RD17-682-01)

(2) D2580 updated to remove gaskets. Wearplate was updated but dwg/IIN/ICA were not (ref. CAR 17-168)

(3) IIN now instructs customer to fill unused inserts when switching to training wearplates (ref. PAR 16-547)

(4) D205-634-041/-045 now CHG 006, D205-634-011 now CHG 011, D205-634-015 now CHG 010

(5) Starting approx. 2017/5/16, D205-634-041/-045 Skidtubes were sent to customers without gaskets, however IIN/ICA did not reflect this configuration. Customers who received D205-634-041/-045 skidtubes after that date need the new IIN/ICA the current design. These work orders were marked up as "CHG 006" by hand. These skidtubes may have been shipped as part of D205-634-011/-015 kits.

(6) D205-634-047 Wearshoe Kit, new kit to replace now obsolete DSI 9372-011 Kit

ECN Verified & Complete:		Date:	JUL 2 7 2017

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